

Work Order ID 79305

79305

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January-24-12 1:56:39 PM

Item ID: D3161-9 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Hinge 17.0"
 Start Date: 24/01/2012 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 07/02/2012 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: M.C.J Date: 12/01/24 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3161	Rev A2								

100
100 Small Fab 0.00
 Small Fab Memo 0.00
 Small Fab (1) 72" Hinge makes (4) D3161-9 parts at 17" longCut to length as per Dwg D3161

6 FF 12-02-10

110
110 QC5- Inspect part completeness to step on W/O 0.00
 QC Memo 0.00
 Quality Control

S. Z. G. L. I. C.

(He)

120
120 Identify as per dwg & Stock Location: GA 0.00
 Packaging Memo 0.00
 Packaging

12/02/17 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/2/21
@

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 79305

79305

Parent Item: D3161-9

D3161-9

Parent Item Name: Hinge 17.0"

Start Date: 24/01/2012

Required Date: 07/02/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A04.08.24New IssueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased	No			100	f	16.7800	1.65	9.9			

MS20257-3-7200

Piano Hinge

**

⑥ FF 12-02-16

Location

Loc Qty

Loc Code

ST489A

16.78

119638

16.78

126521

9.9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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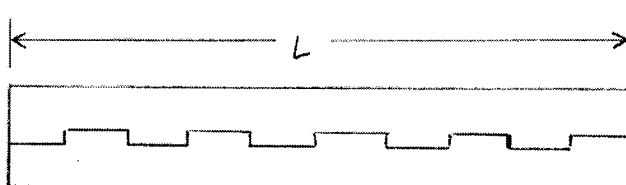
NOTE: Date & initial all entries



DESIGN 1	DRAWN BY 1	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RT	APPROVED 1	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



UNCONTROLLED COPY
SERVICE TO AIR FORCE
WITH NO CHARGE

WORK CENTER
NO. 79305 M.C.J.
12/01/24

NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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